

# Forest Products Utilization and Marketing: Industry Updates and Sawmill Trends

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Wisconsin Department of Natural Resources





A low-angle photograph of several tall, slender trees reaching towards a bright sky. The trees have thin, light-colored bark and are covered in dense foliage of yellow, orange, and green leaves, indicating an autumn setting. The perspective makes the trees appear to converge towards the top of the frame.

For Today:

- Market Overview
  - Drivers
  - Current markets
- Sawmill Trends in Wisconsin
  - Past and present
  - Emerging markets and technologies

# FPS Program Overview

- April 2014
  - 3 district staff
  - 1 statewide
- FIA Analyst
- FPS Team Leader
- Increase face-to-face interaction
- Direct assistance







# What We Do

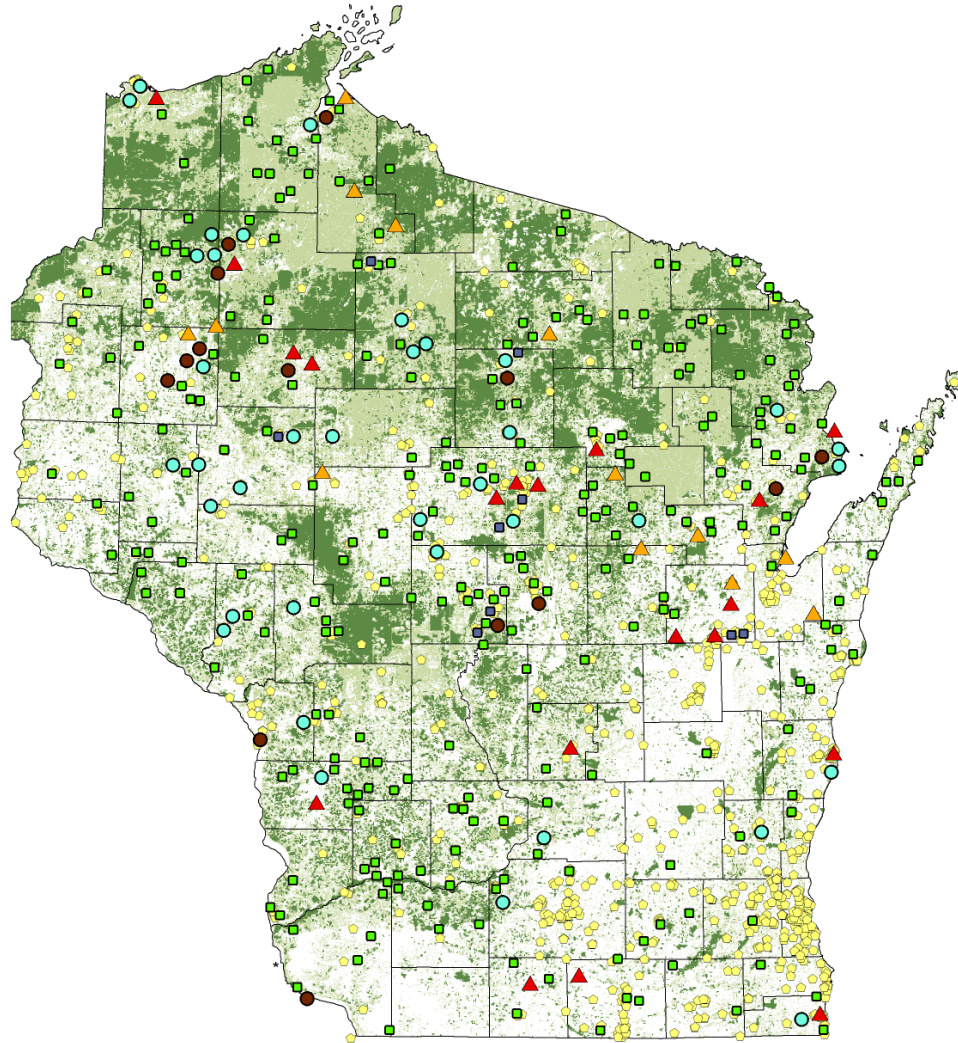
- Expert technical assistance, consultation, and technology transfer to support and grow Wisconsin's forest products industry
- Foster job growth, job retention, and industry expansion
  - County Economic Development Coordinators
  - Regional Economic Development groups, WEDC
  - Industry Sector Support (OBSSS)
- Assist forest products companies to improve their competitiveness and market positioning
- Identify, develop, and evaluate regional and global marketing strategies

# What We Do

- Foster regional supply chain networks
- Provide information about wood products, prices, availability, and product uses to regional partners
- Assist communities and businesses with wood utilization and marketing plans to mitigate the impacts of invasive species
- Inventory and analysis of Wisconsin's forest resource to support all of the above
- Economic analysis—Julie Ballweg, *WDNR Forest Economist*

# Wisconsin's Forest Economy

# Wisconsin's industry

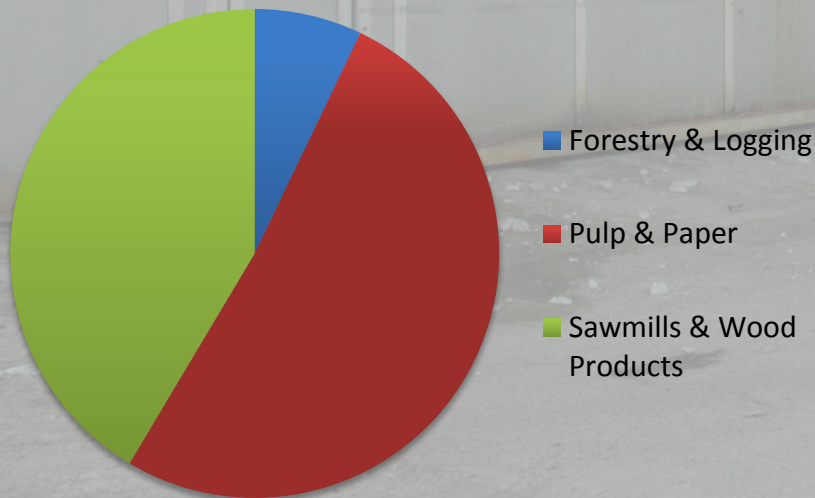




# Importance of Forestry Sector

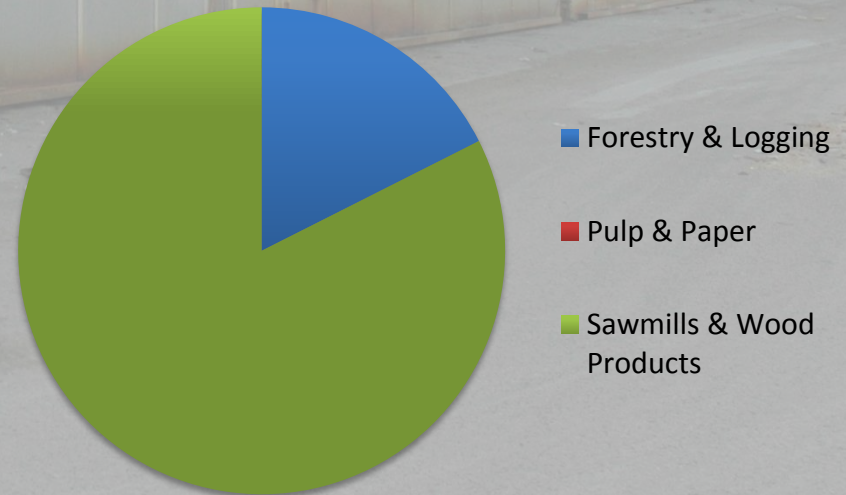
## Wisconsin

- 59,597 jobs
- \$22.9 billion
- \$156.4 million direct taxes
- \$6.4 billion value-added



## Florence County

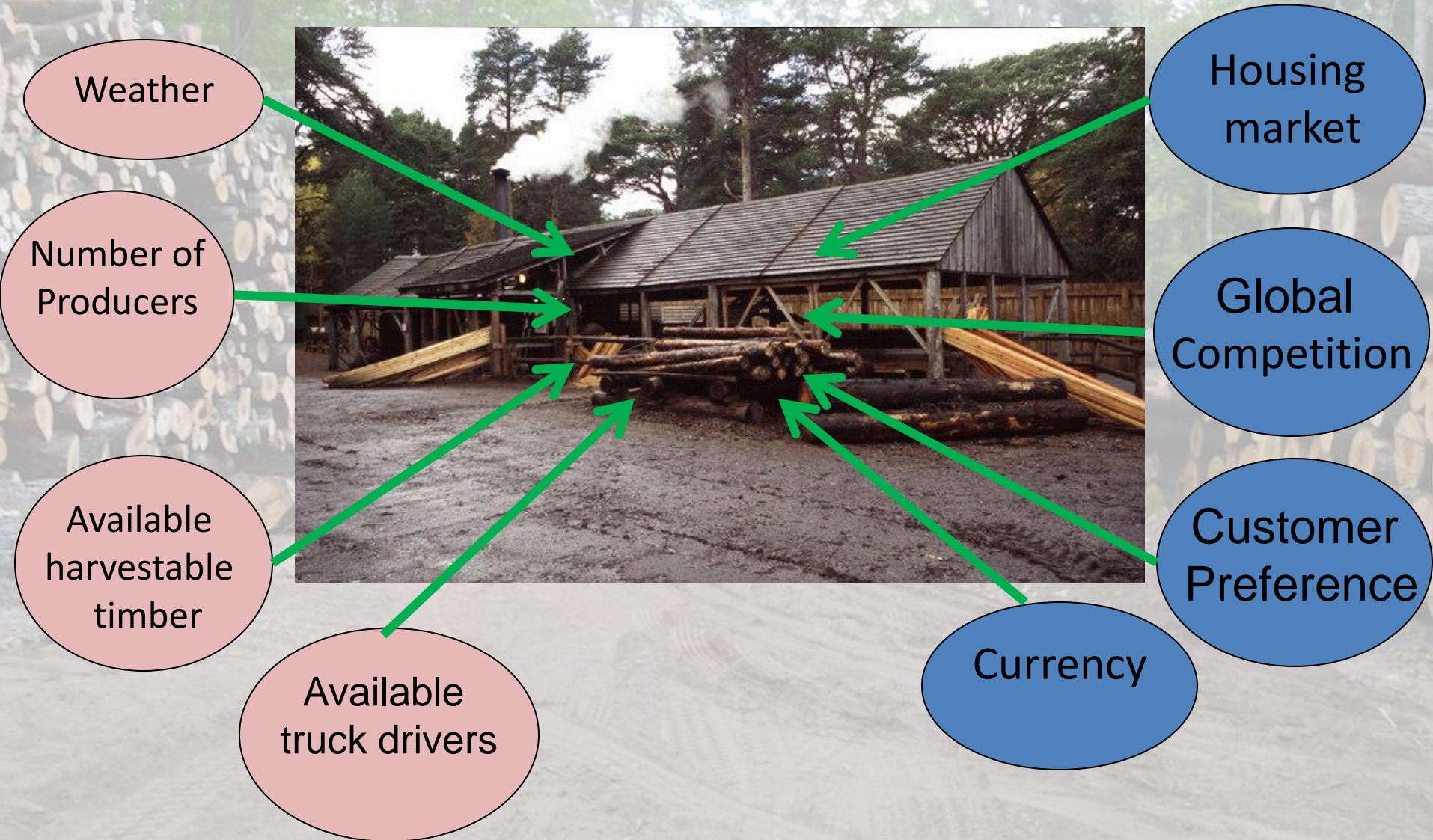
- 131 jobs
- \$24.2 million
- \$119,000 direct taxes
- \$7.1 million value-added





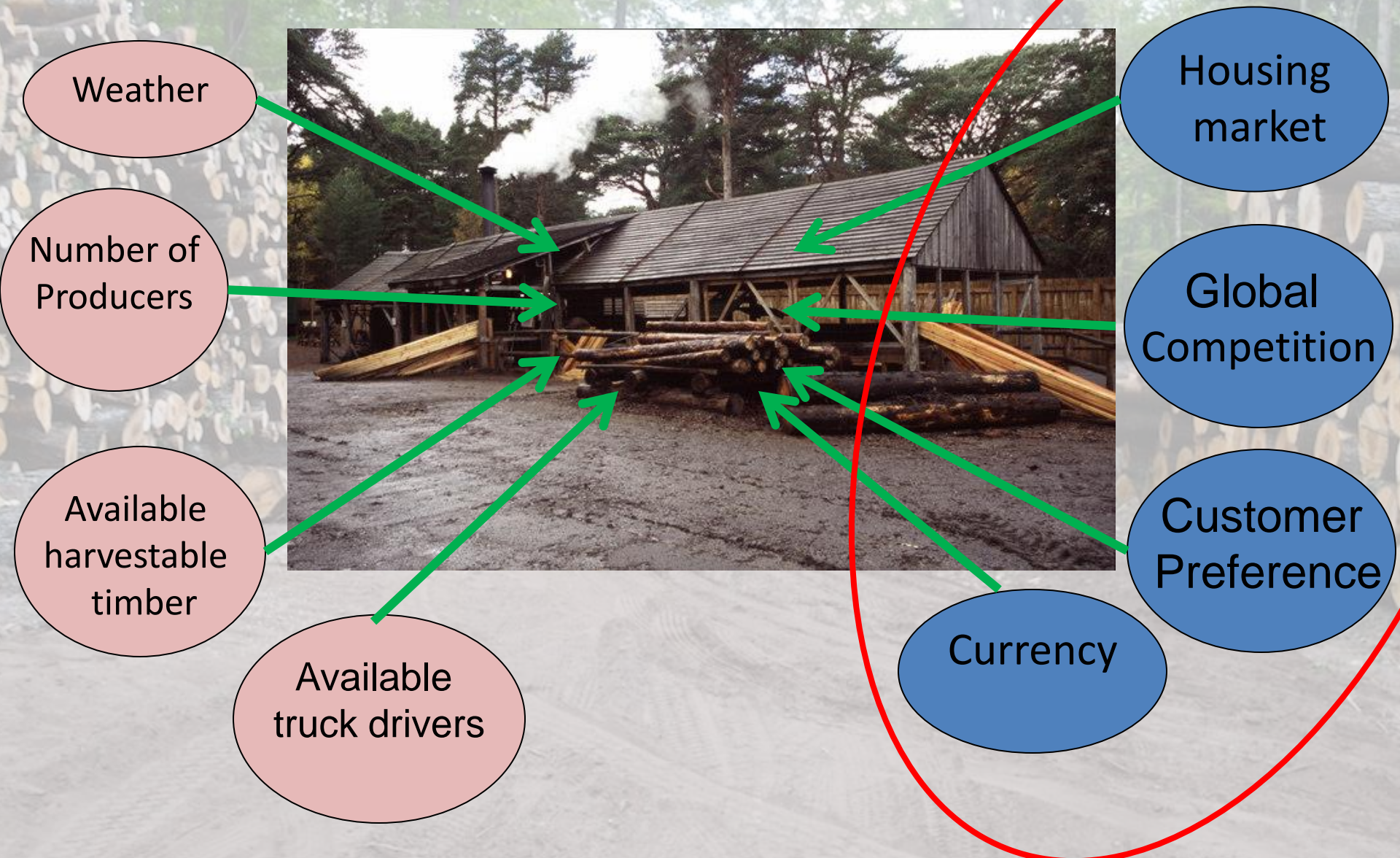
# Market Drivers

# General Market Drivers



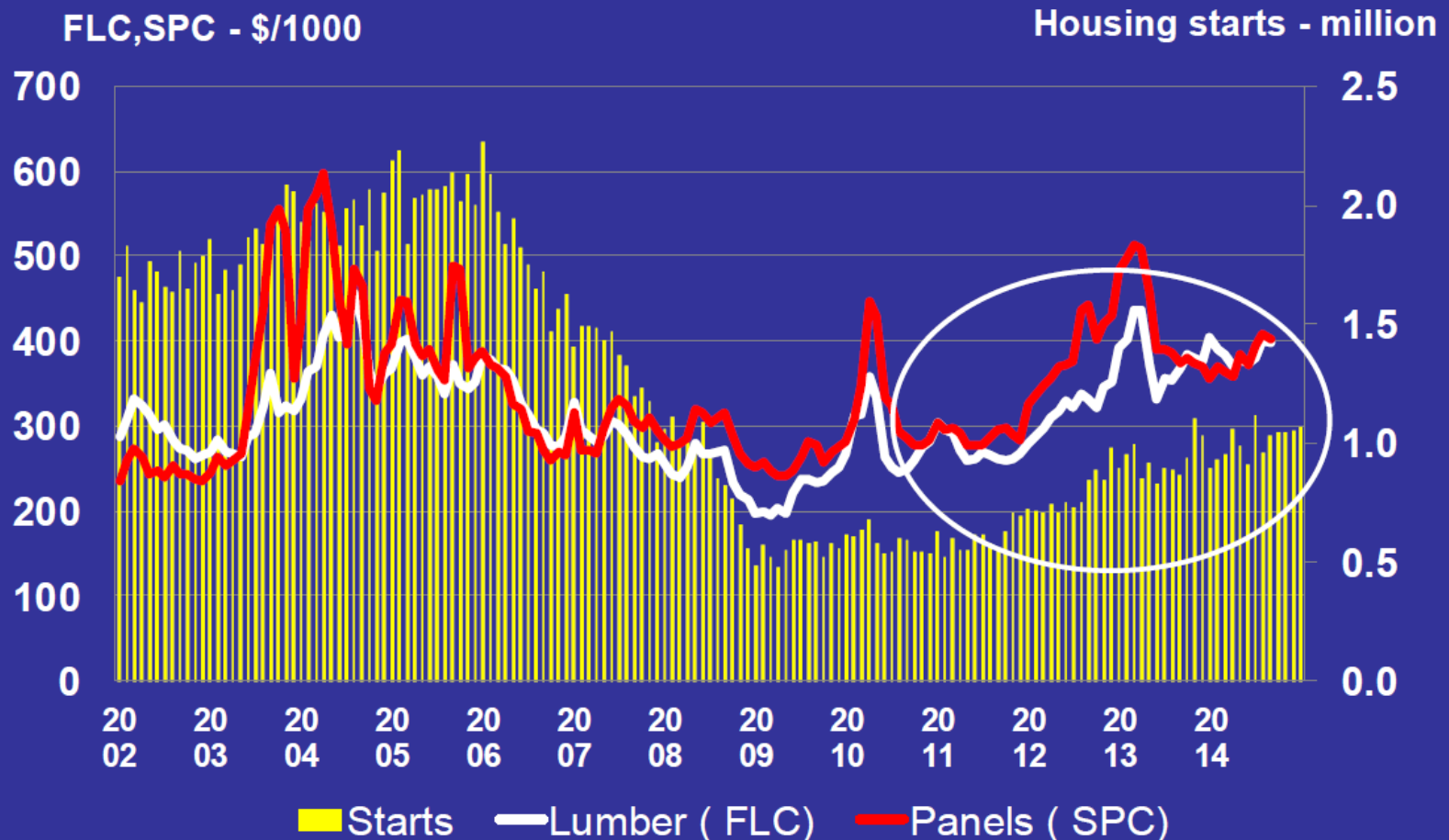


# General Market Drivers



## Housing starts and wood product prices – Economics 101

75% of structural wood products go to housing ( new construction plus remodeling)  
50% or more of hardwoods go to housing related activities.



Sources: Prices – Random Lengths (<http://www.randomlengths.com/>); starts (Bureau of Census (<http://www.census.gov/construction/nrc/>))

[Return TOC](#)

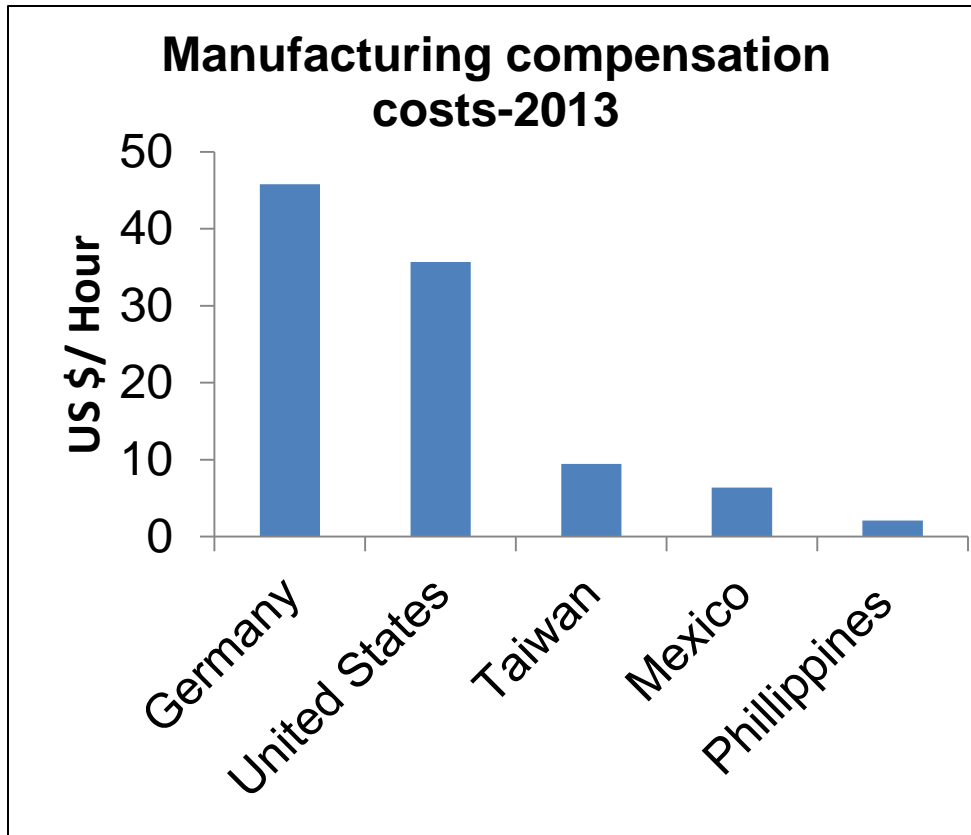


# Competition

- Global
  - Wages
  - Working conditions
- Regional
  - Fiber costs
  - Transportation

# Competition

- Global
  - Wages & work conditions



Bureau of Labor Statistics, 2013





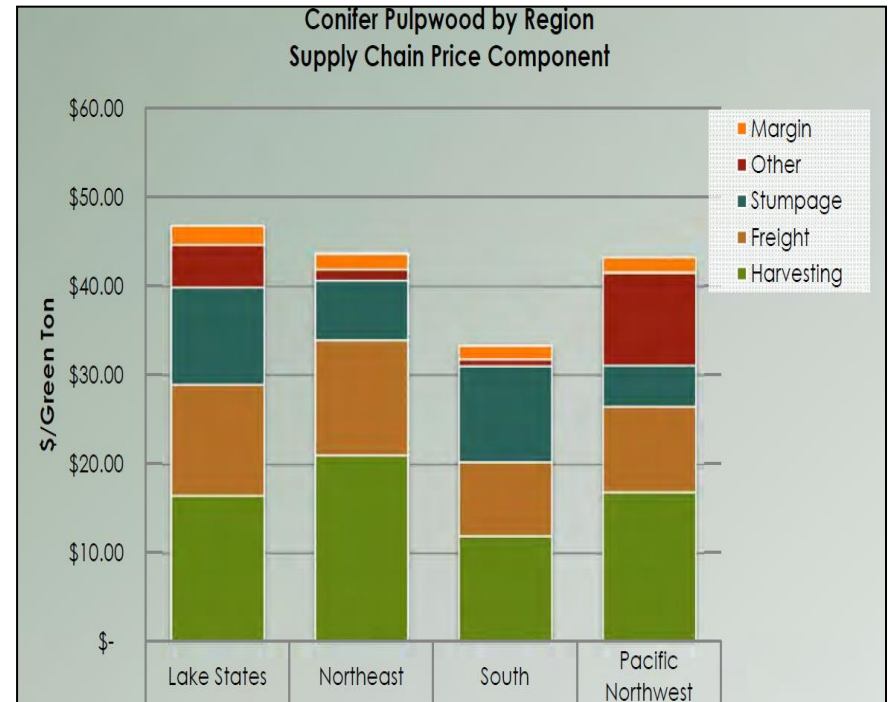
# Competition

- Regional
  - Fiber costs and transportation

Average Haul Distance			
Region	Conifer	Hardwood	Aspen
Lake States	106	114	72
Northeast	78	84	76
South	54	66	-
Pacific Northwest	48	41	-

Table: F2M & SLS, 2015

- What puts Wisconsin at a competitive advantage?
  - Secondary manufacturing?



Graph: F2M & SLS, 2015

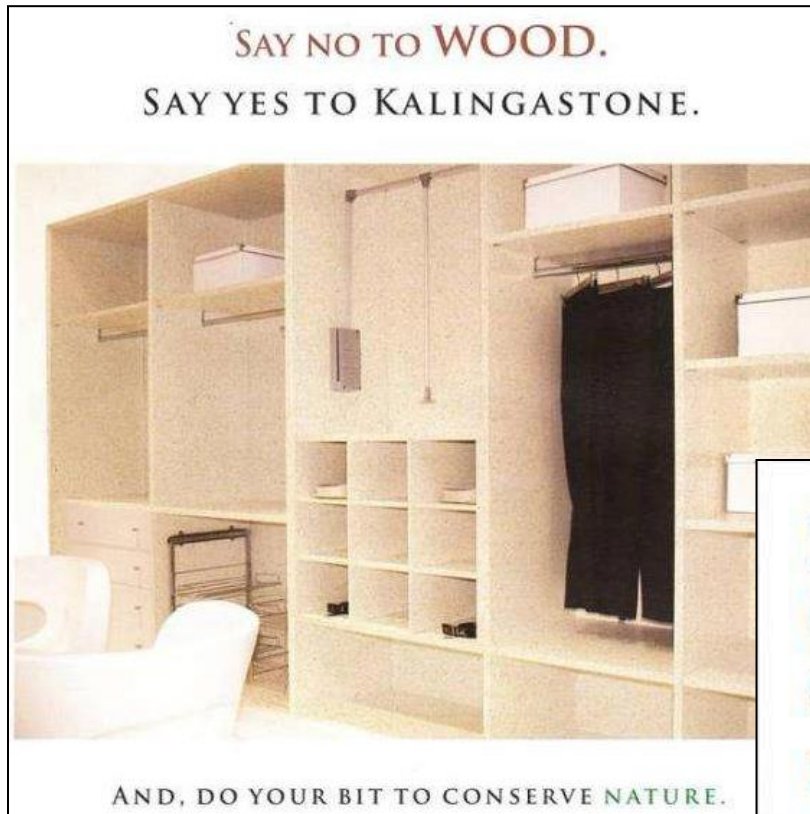
# Customer Preference

- Species, color, design, and wood substitutes



# Customer Preference

- Perception drives customer taste!!!



Steel: the  
ultimate  
sustainable  
material





# Currency

## Euro vs US \$

### Recent Trends

EUR/USD average daily bid prices



## CA \$ vs US \$

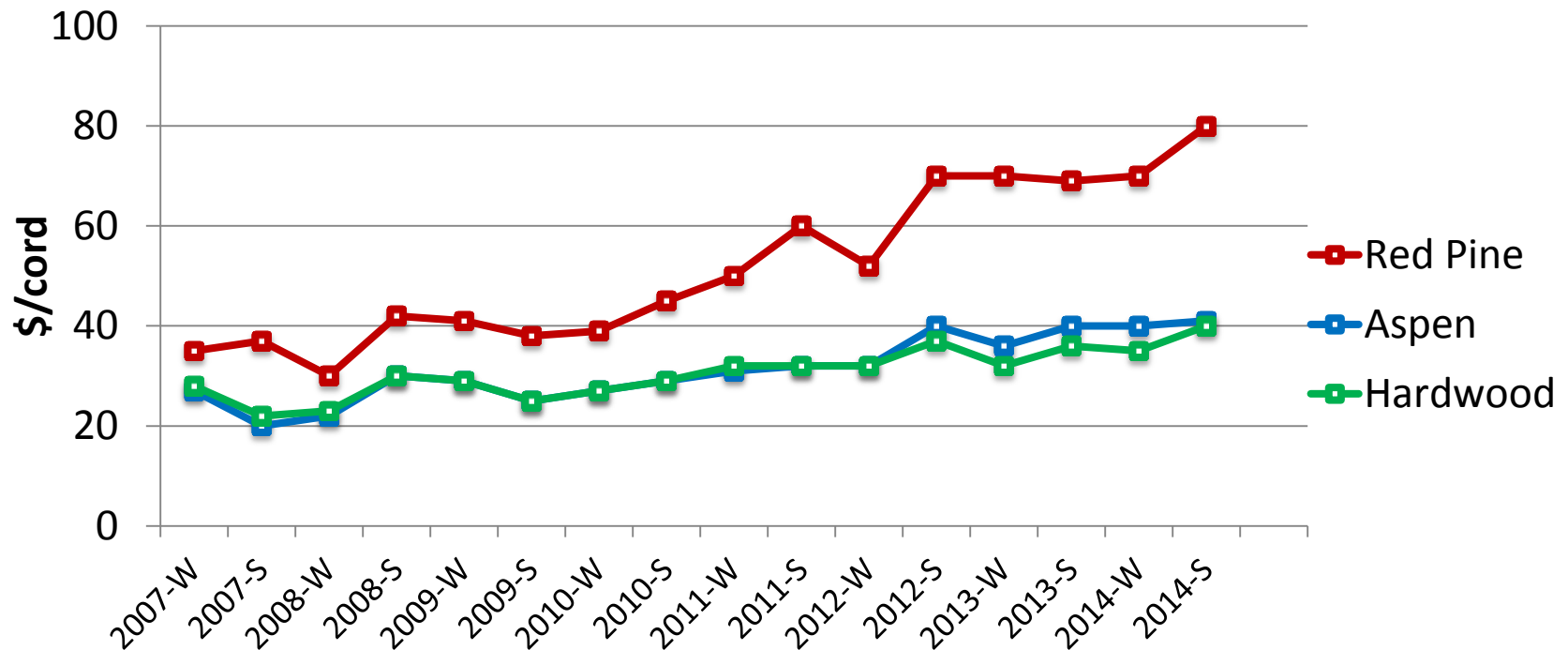
### Recent Trends

CAD/USD average daily bid prices



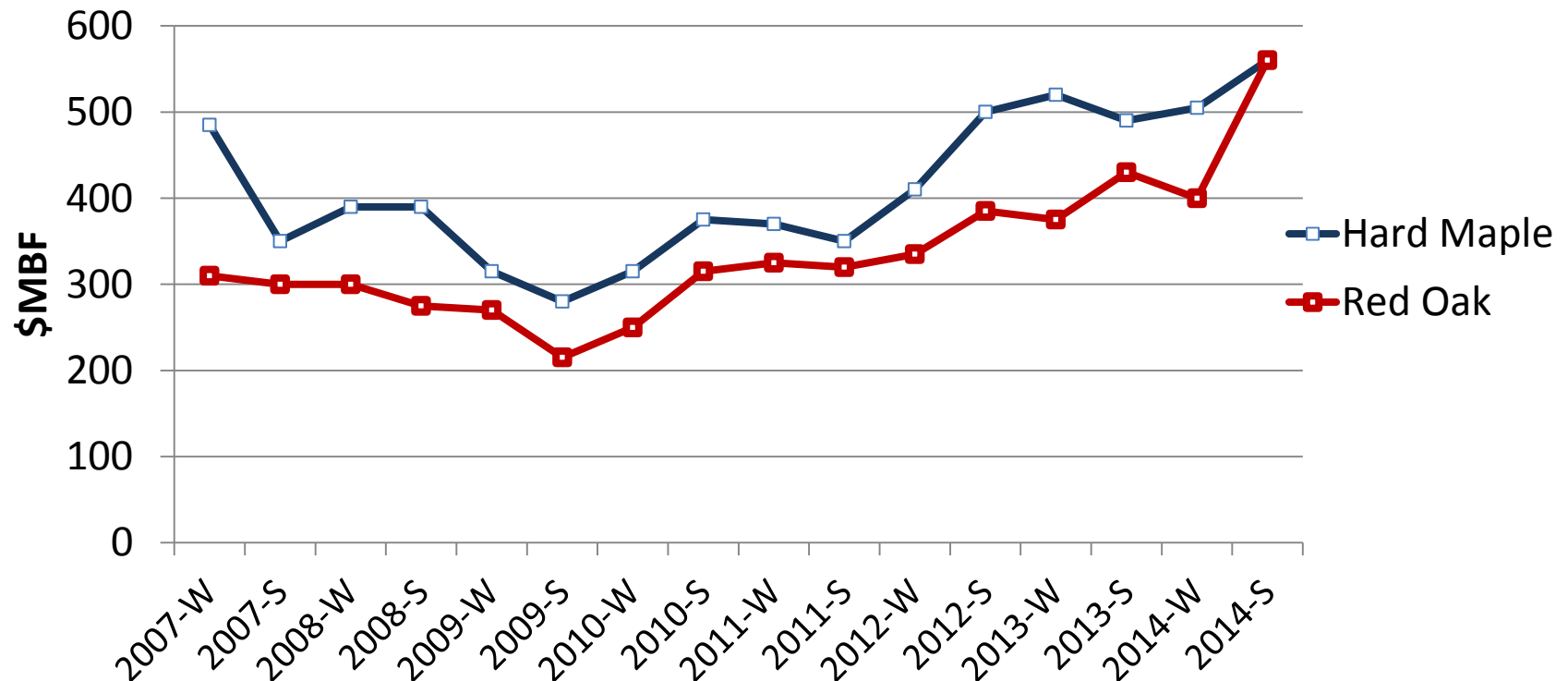
# Market Trends

Stumpage prices are influenced by many different factors. Prices have risen recently due to competition for raw material

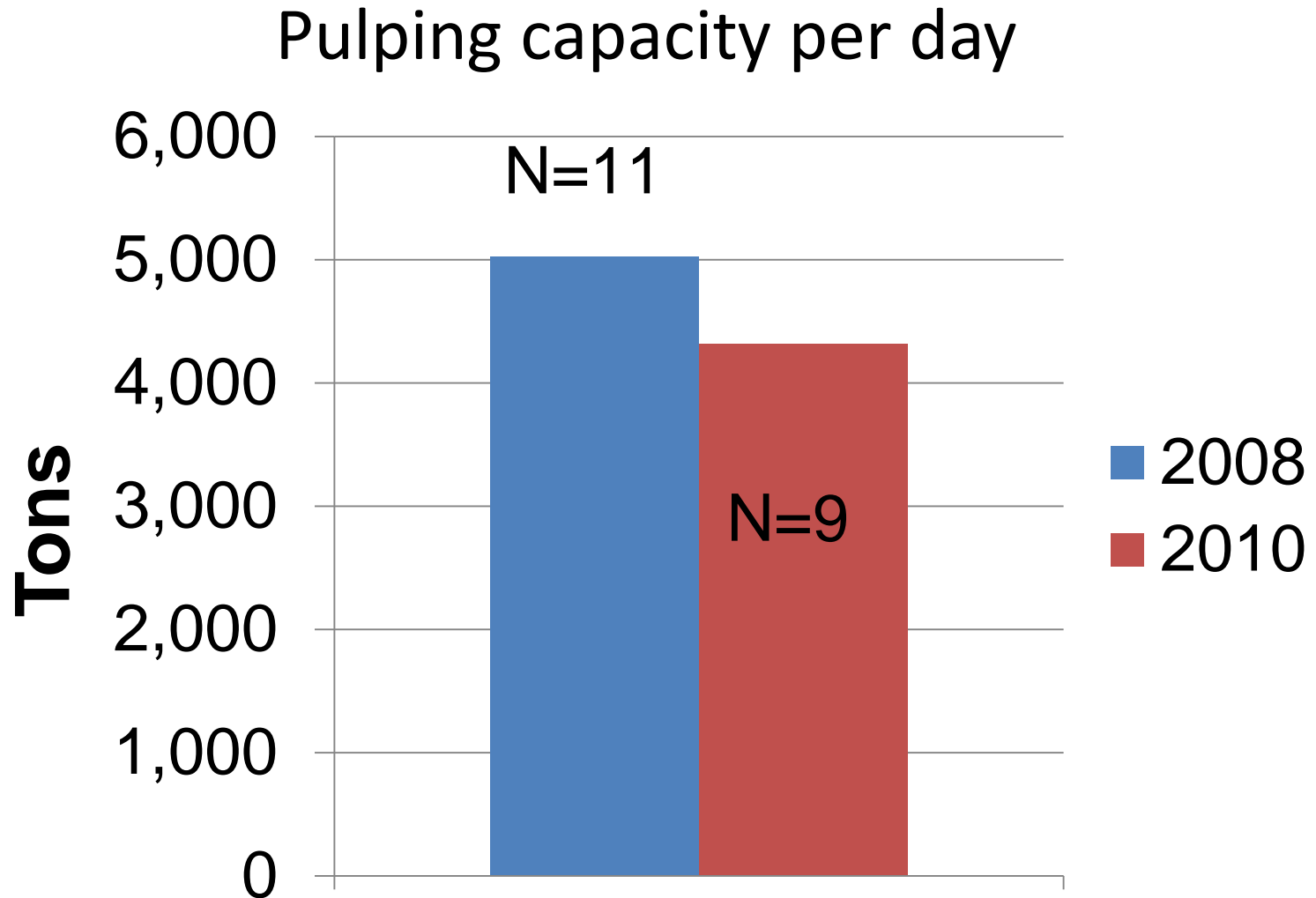




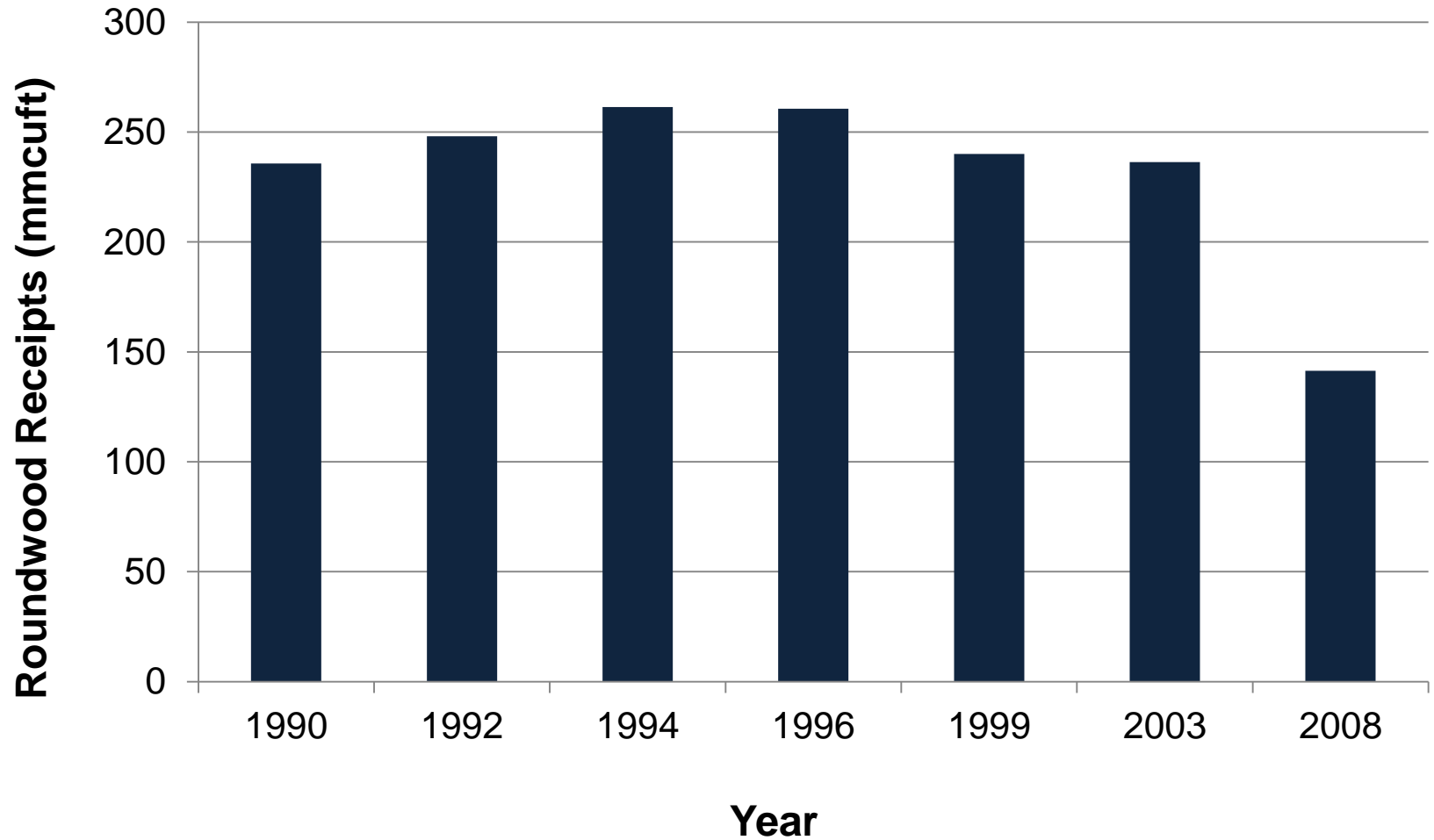
# Sawlog stumpage prices have followed suit for many species



# Pulp and Paper Industry



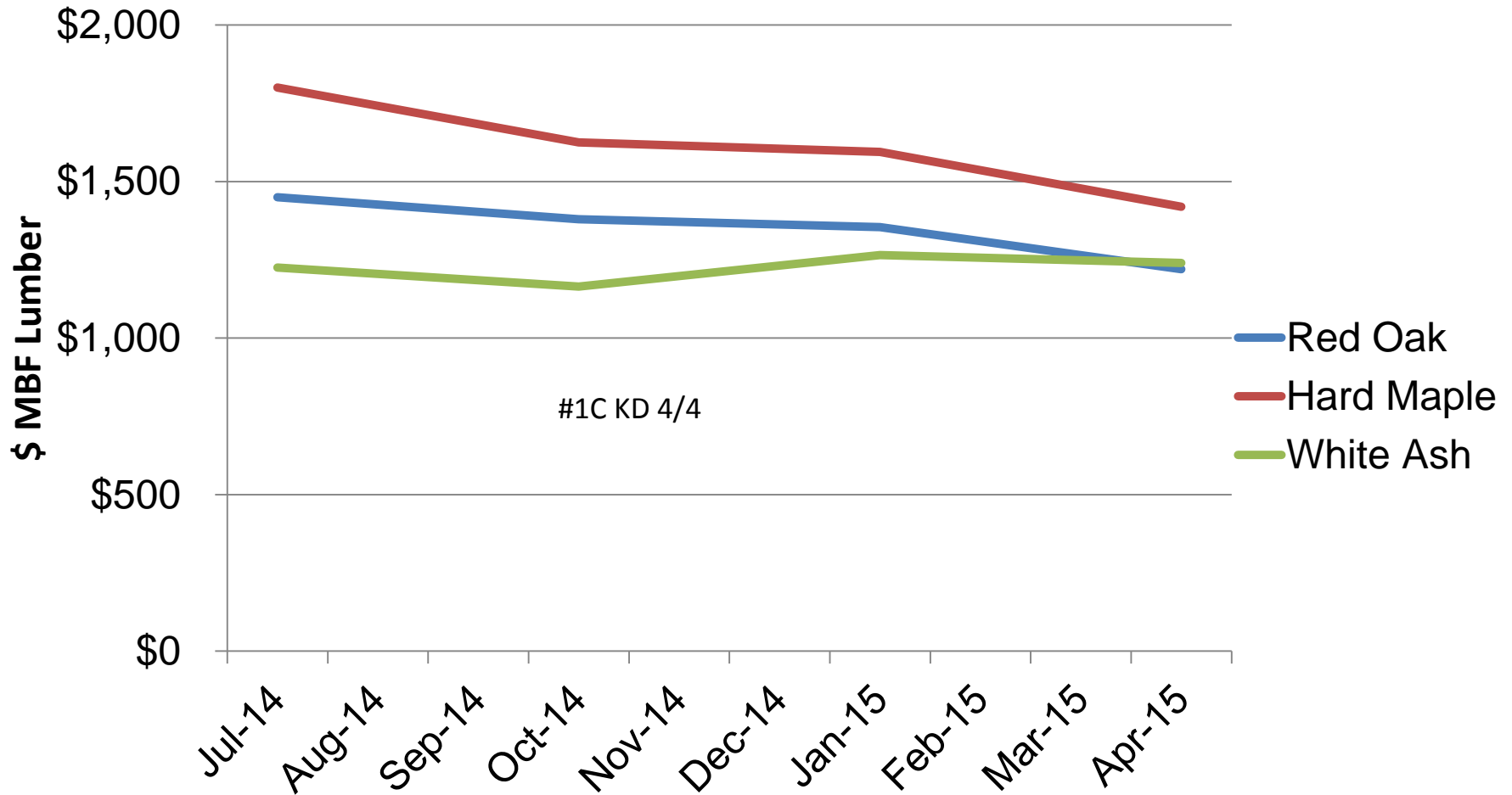
# Pulp and Paper Industry



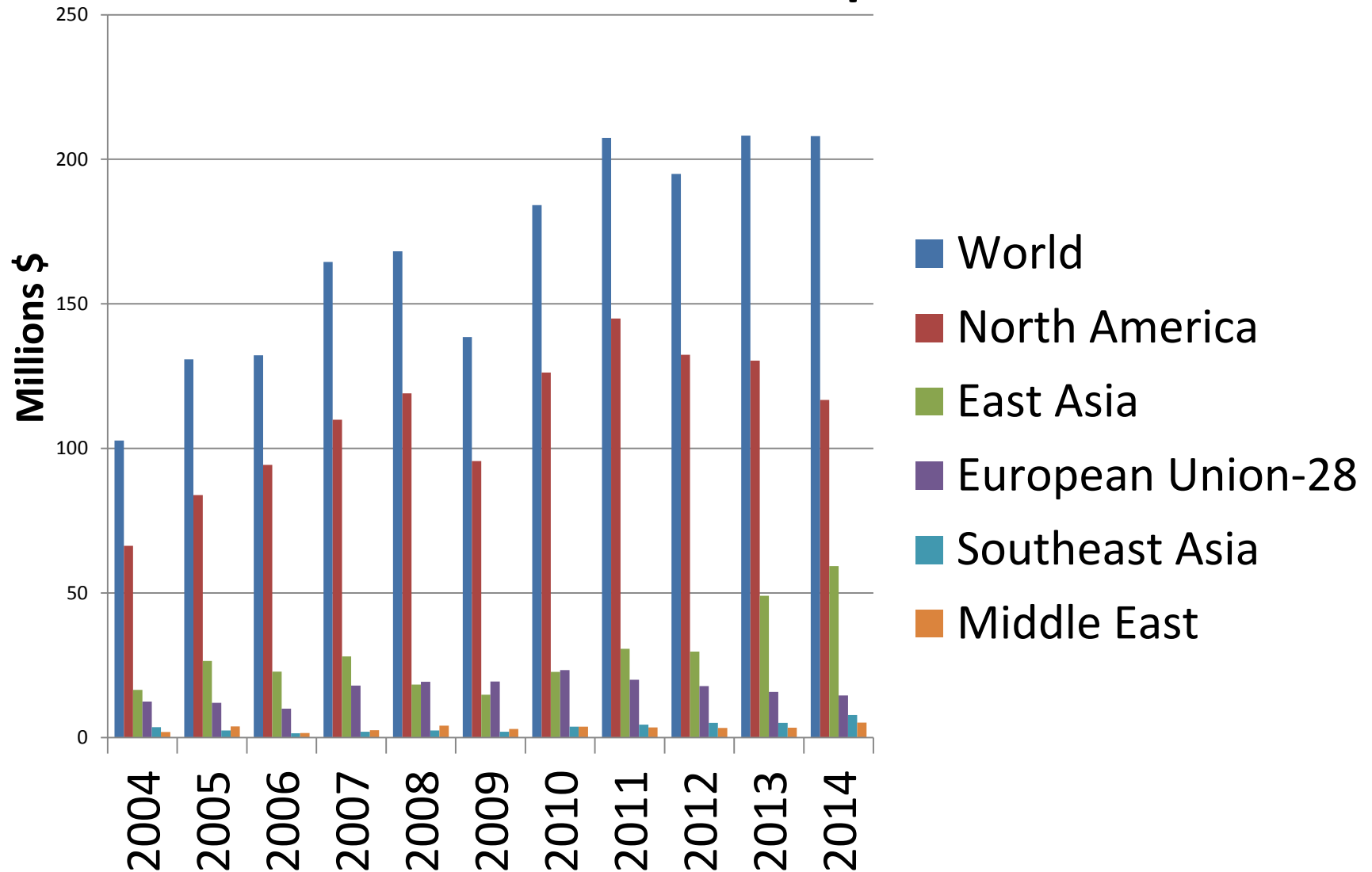
*USDA National Pulpwood Production, 2014*



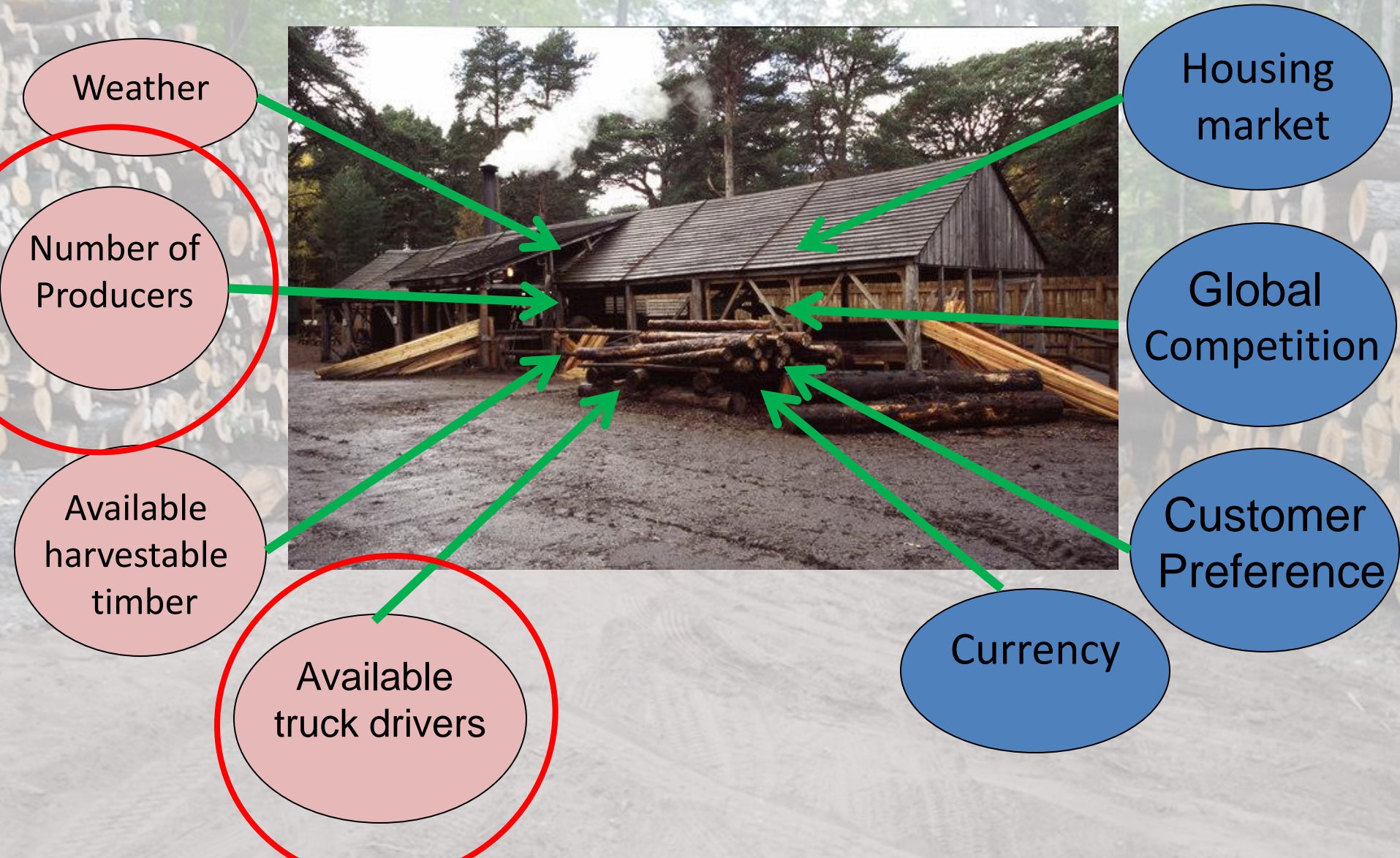
# Hardwood Lumber



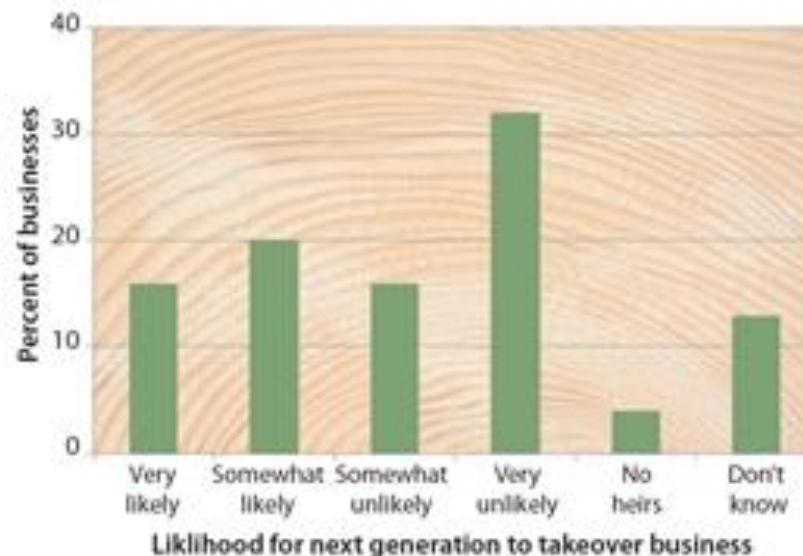
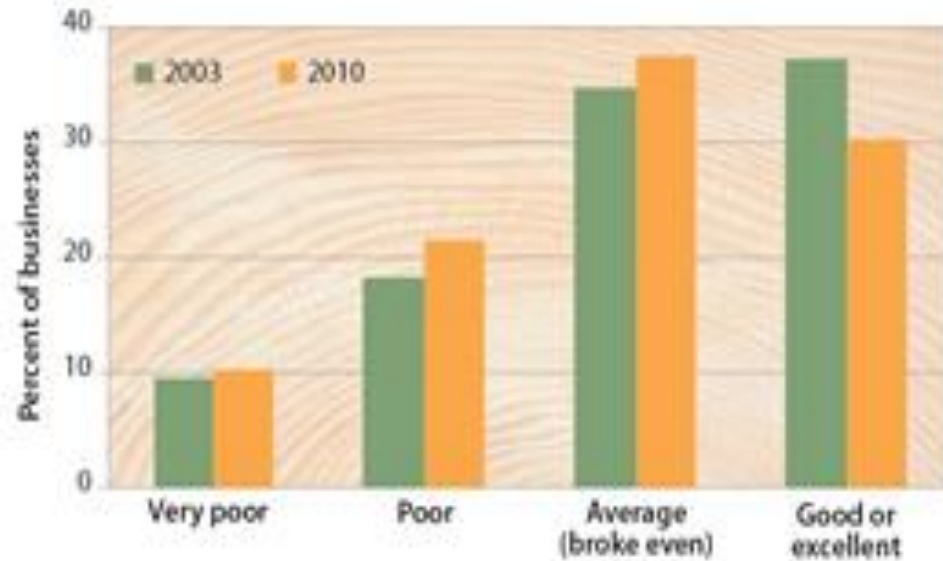
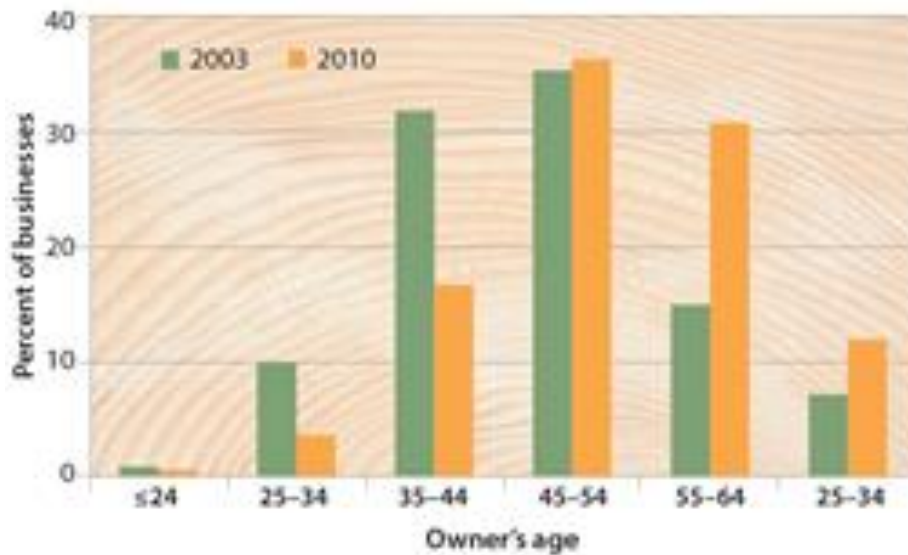
# Wisconsin's Exports



# General Market Drivers



# Wisconsin's Logging Workforce



WI Logging Sector:  
Status and Future  
Direction

Rickenbach, Vokoun,  
Saunders, 2015



# Sawmill Trends

# A lot has changed over the years but misperception is still present...



# Wisconsin's Sawmill Industry

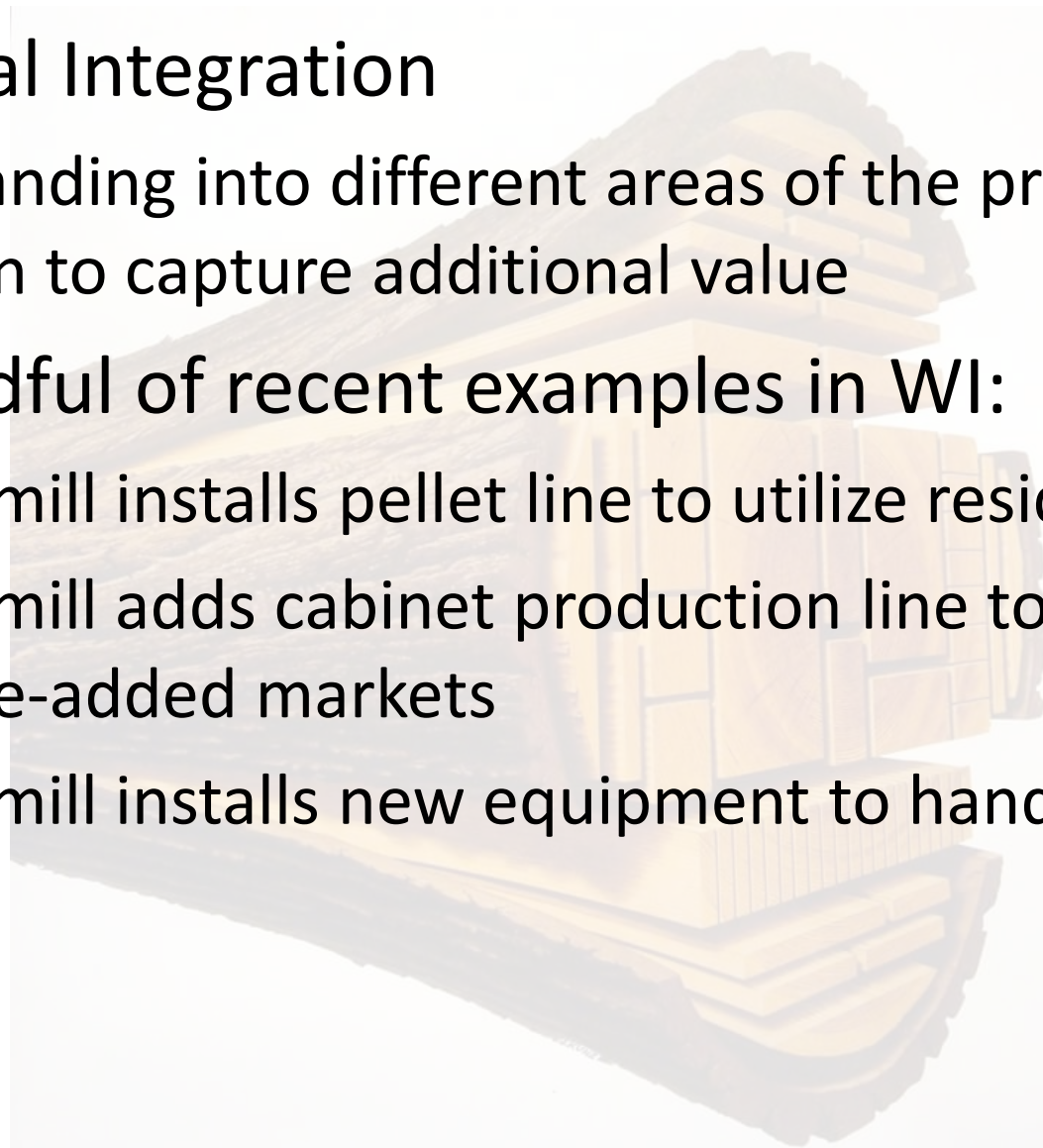
## Diversity of markets

- Hardwood lumber
- Dimension lumber
- Cut stock/pallets
- Crane mats
- Log home components
- Railroad ties & cants
- Residues (bark/chips/sawdust)
- Veneer sorts
- Exports



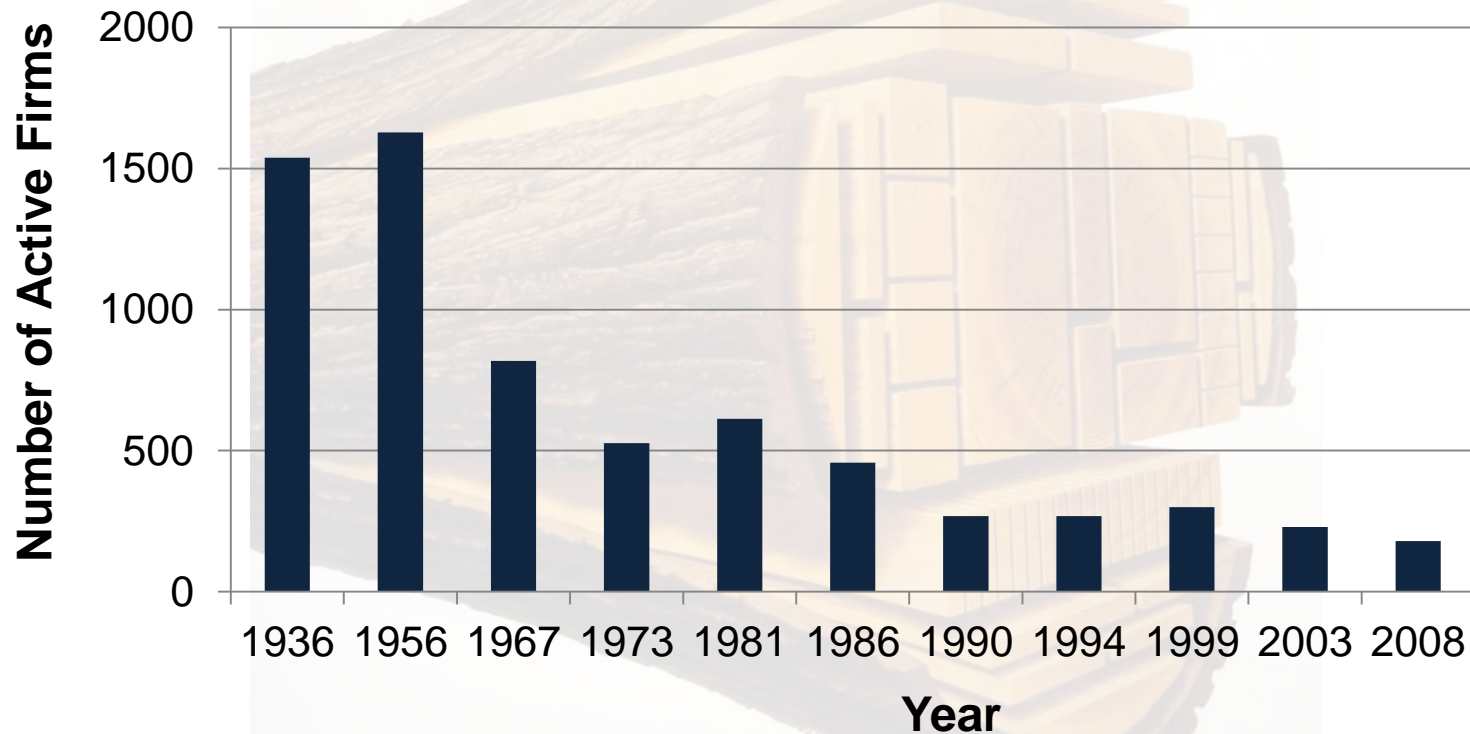
# Wisconsin's Sawmill Industry

- Vertical Integration
  - Expanding into different areas of the production chain to capture additional value
- A handful of recent examples in WI:
  - Sawmill installs pellet line to utilize residue
  - Sawmill adds cabinet production line to enter value-added markets
  - Sawmill installs new equipment to handle bolts

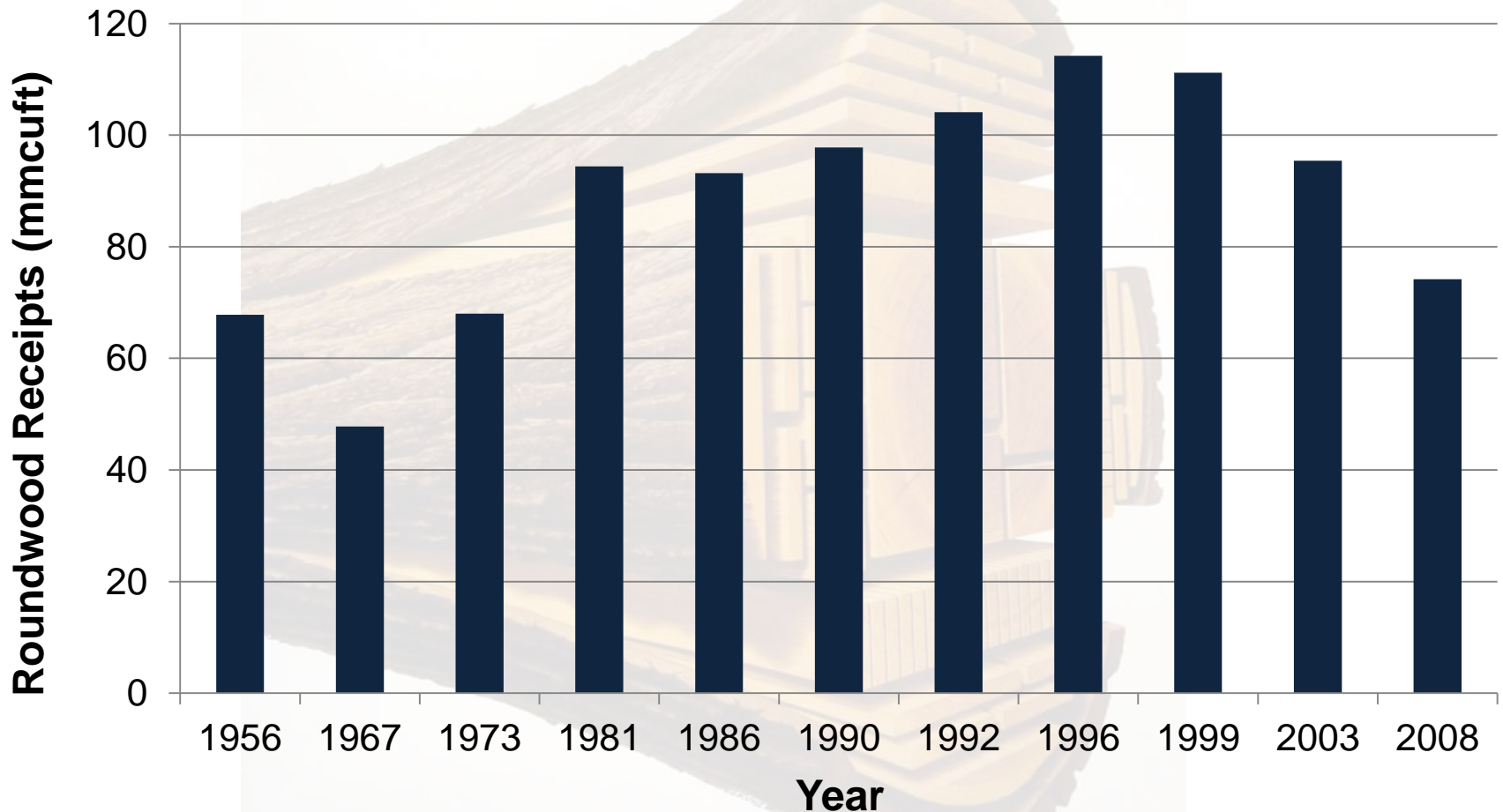




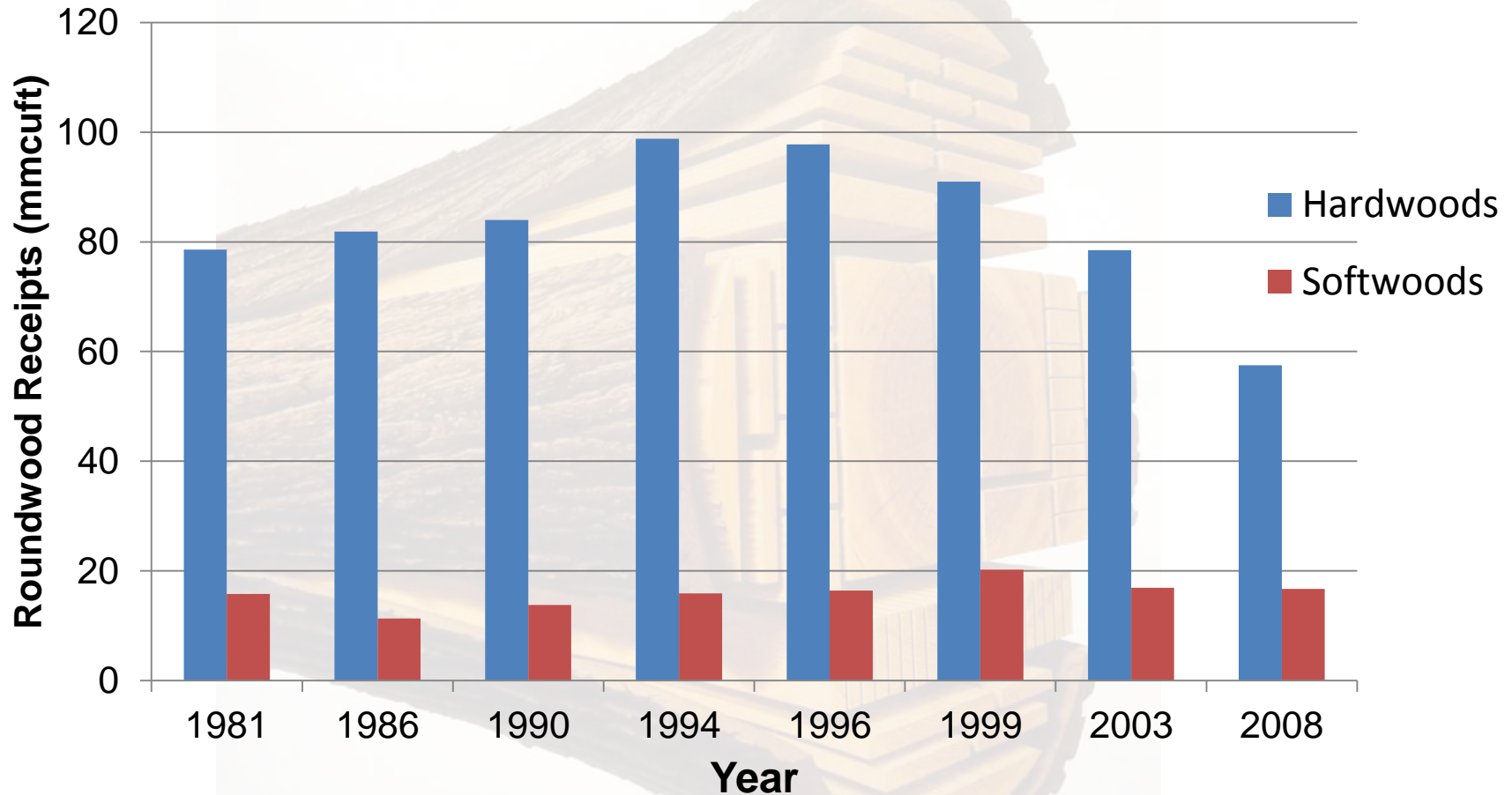
The number of sawmills has declined due to the recession, consolidation, and global competition



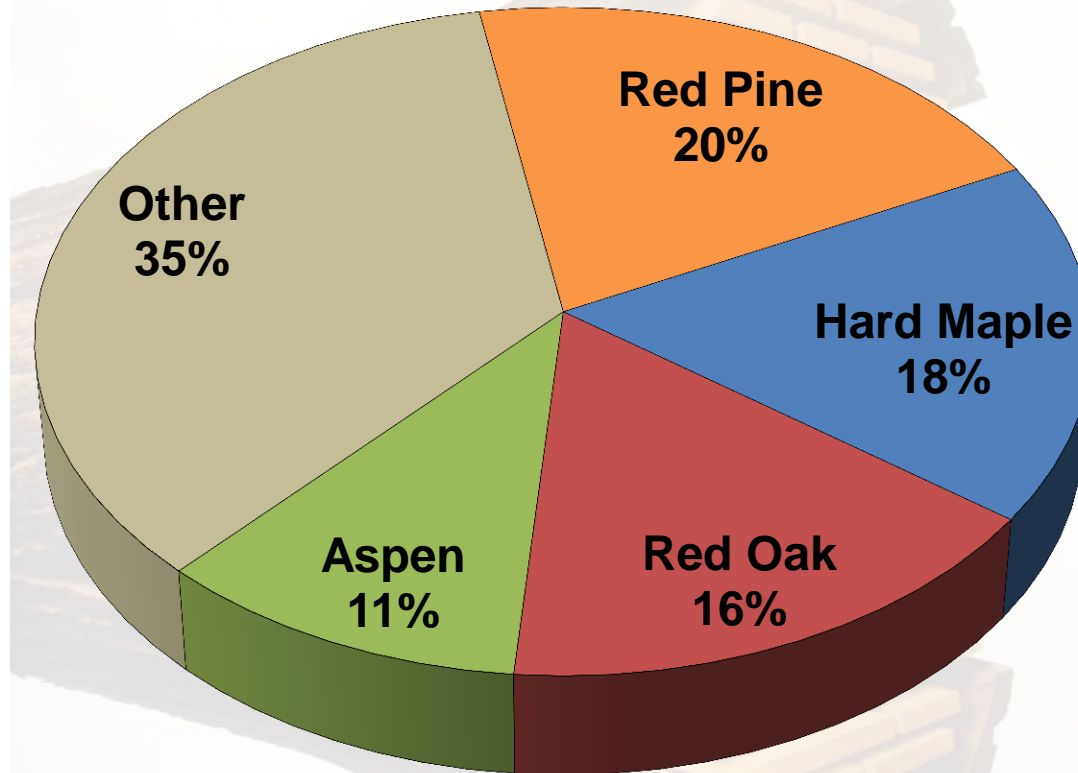
# Production peaked between 1996-1999 and has since decreased



Overall, a greater volume of hardwood saw log material is processed than softwoods



Although red pine makes up the greatest percentage by species





# Observations

- Firms cautiously making new equipment purchases
- Vertical integration
  - Consolidation
  - Crossing market sectors (residue, bolts)
- Reports of comfortable saw log inventories heading into breakup
- Ash remains in demand
- Markets for common grades have slowed
  - Flooring plants filled up and possibly some overproduction

# Sawmill Technologies

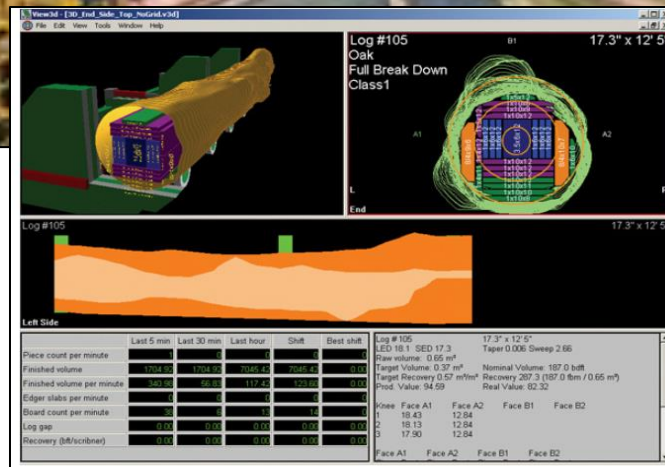
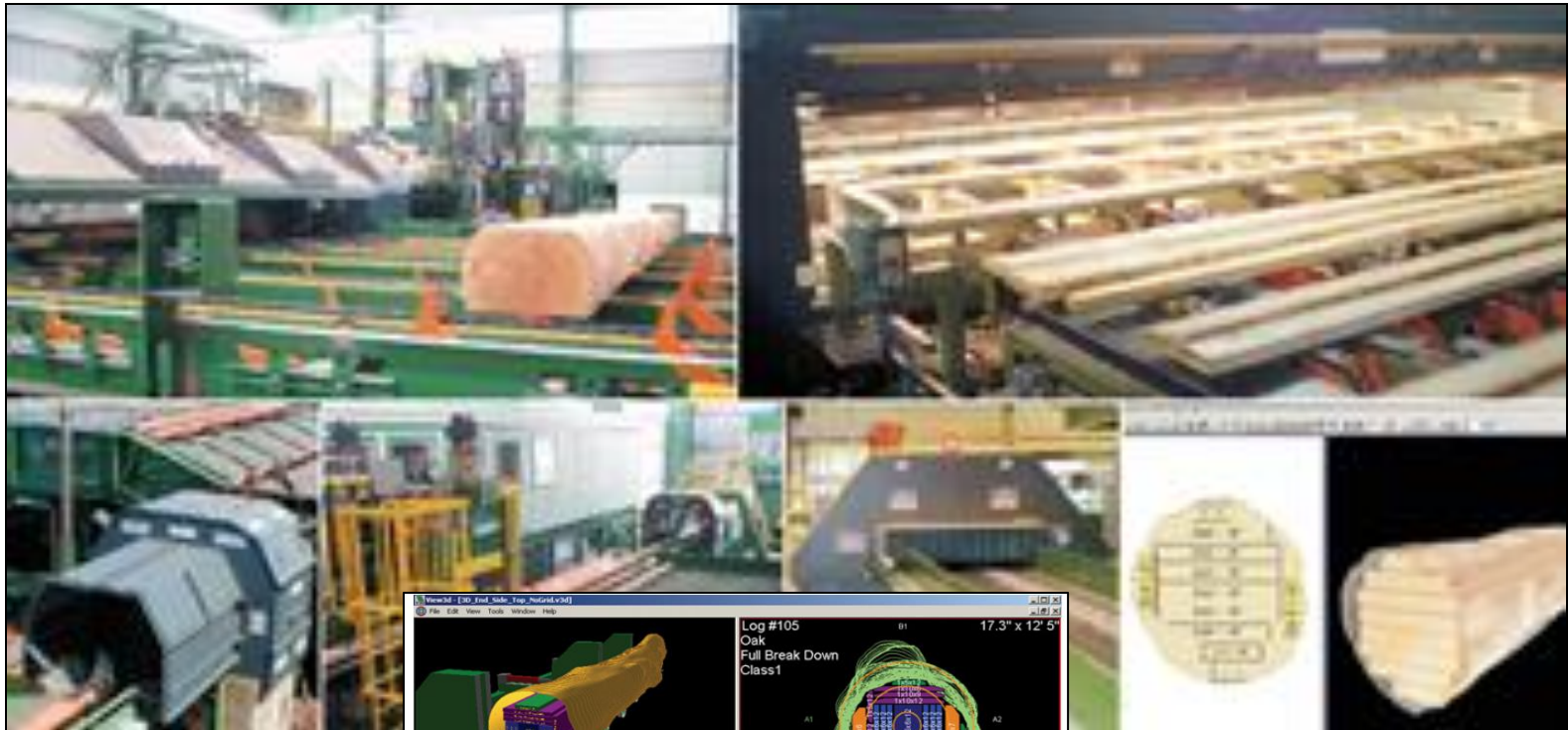
- Reduce/eliminate “waste”
  - Physical waste, defects, time, excess handling

## Examples:

- Log and lumber optimization
- Grading and tally
- Heat treatment methods



# Log and Lumber Optimization



# Grading and Tally



VISION TALLY

User: VisionTally Operator

Bundle Number: TEST\_00029  
 Scan Status: Accepted  
 Folder: Testing  
 Bundle Description: 5/4 Poplar COMSEL RW KD Rough  
 Bundle Information

BundleQuantity: TEST\_00029

Board Count: 146  
 Course Count: 28  
 Board Feet: 1,511.5  
 Average Width: 7 3/16"

Width	Depth	Count	Volume
11" x 14"	11"	1	1.511
10" x 14"	10"	2	2.014
8" x 14"	8"	3	2.417
7" x 14"	7"	5	3.525
6" x 14"	6"	20	14.040
5" x 14"	5"	27	18.945
4" x 14"	4"	8	5.600
3" x 14"	3"	24	16.800
2" x 14"	2"	5	3.500
1" x 14"	1"	29	20.300
11" x 14"	11"	18	12.600
10" x 14"	10"	15	10.500
8" x 14"	8"	3	2.100
7" x 14"	7"	15	10.500
6" x 14"	6"	2	1.400
5" x 14"	5"	17	11.900
4" x 14"	4"	12	8.400
3" x 14"	3"	1	0.700
2" x 14"	2"	1	0.700
1" x 14"	1"	1	0.700
Total		146	1,511.5

BF 1,511.500



# Emerging Markets for Sawmills and Secondary Manufacturers

# Thermally Modification

- Chemical-free process that modifies wood cell walls
  - Heat wood ~225-425F
  - Removed O<sub>2</sub>
- Works with hardwoods and softwood



- Applications

- Siding
- Decking
- Wine making

# Cross-laminated Timber (CLT)

- Prefabricated, solid engineered wood panel
- Benefits
  - Strong, lightweight, superior acoustic, easy to install, minimal waste on job site,



# Biochar

- Heat biomass with the absence of oxygen
- Adds nutrients to soils



Biochar.info

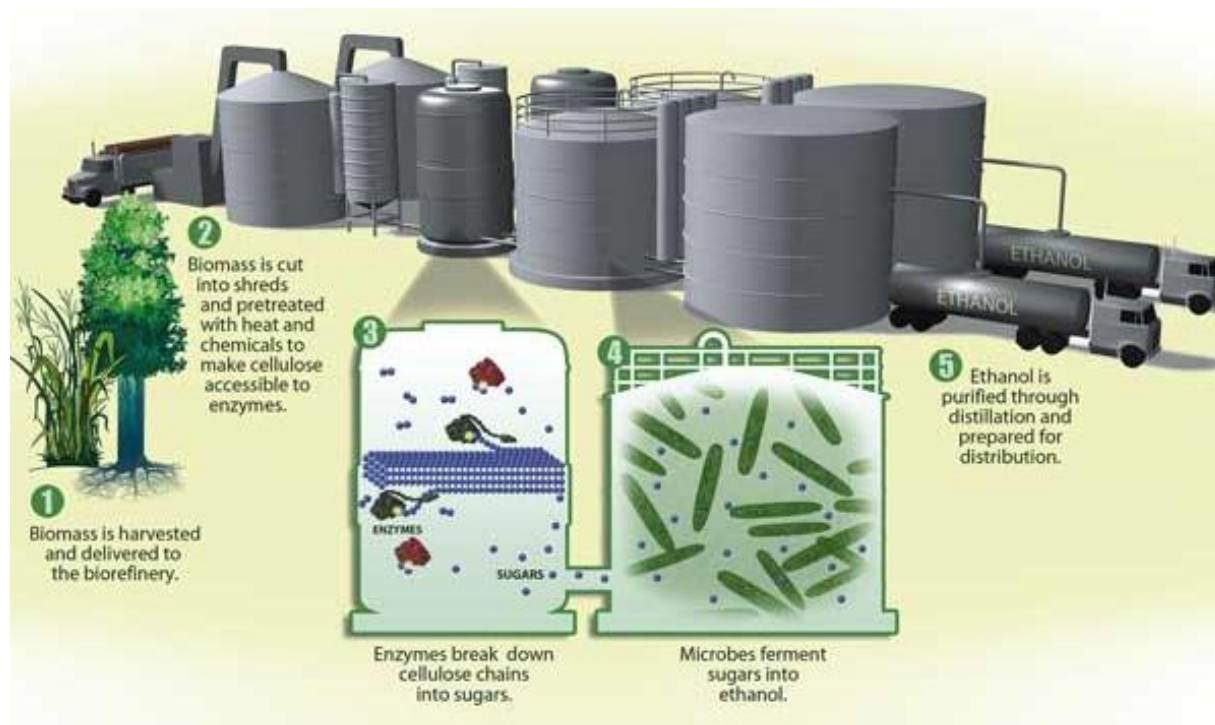


Novotera.ca



# Biofuels

- Currently not cost effective than other fuels
- Only produced small scale



# Cellulose Nanomaterials

- What are they?
  - Cellulose nanocrystals and nanofibrils (wood pulp)
- Current State
  - US invested to develop applications and tech
  - Pilot-scale
- Potential Products (lightweight, strong, stiff)



# Restore Lost Manufacturing?

## Why is this an opportunity?

- Rising transportation costs
- Growing middle class in developing countries
- Perceived lack of quality

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Lincoln Logs Seeks US Wood Products Supplier –  
woodworkingnetwork.com

*by ADMIN on MARCH 12, 2013*



HATFIELD, PA – Lincoln Logs®

## Wood Manufacturing Returning to U.S.: Boston Consulting Group

*By Bill Esler | Posted: 10/07/2011 8:39AM*

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Wood Industry Sees Return of 'Made in America' –  
woodworkingnetwork.com

*by ADMIN on JUNE 7, 2012*



# Outlook

- Demand for wood & many paper products continues to grow
- Overall WI is doing better than many other states in retaining forest industries
- Export markets will continue to grow, which will help offset some uncertainties with the housing market
- Transportation costs will likely increase over the next year due to high demand for trucking & rail



# Outlook

- Skilled labor is a perceived problem across the entire production chain
- Pulp/paper industries will continue to find new markets and also capitalize on chemicals once considered waste
- Wood heating continues to grow in popularity as consumers realize cost savings & payback
- With the trend in reshoring, there is hope for restoring outsourced manufacturing to Wisconsin





Questions?

**Scott Lyon**

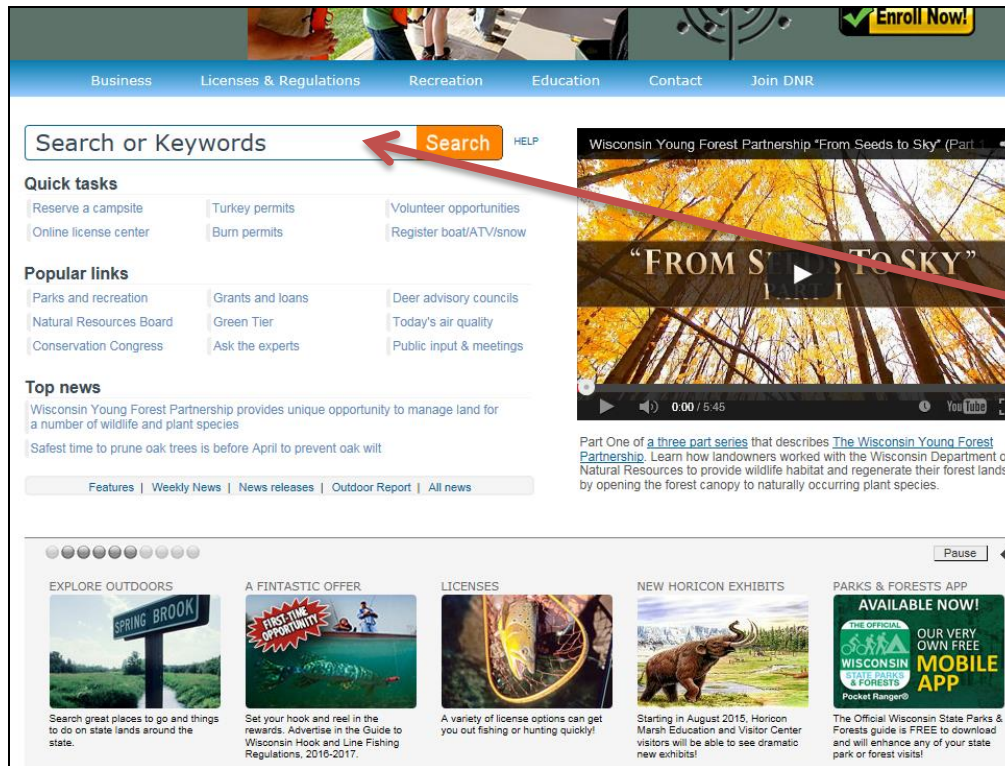
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# How can I find county economic data?



www.dnr.wi.gov

Keyword: "economic factsheet"

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<http://www.wisconsinforestry.org/files/practicesStudy/WIWoodFiberCostsReport.pdf>